

SOUTH PRODUCTION NOTES

May 9-10, 2015

3-11/11-7 Shift Notes

BASF EMPLOYEES

104 Last Recordable

679 Last Lost Time

77 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / D-1702:

Oscillating belt is down and being worked on Saturday. If we start back up work in all of the remaining wet mix as we are almost finished.

All Zeolyst is in pass and ok to use.

Recycle has been delivered, and we will be making batches with the recycle

NOTE: DUST COLLECTOR DRUM MUST be checked each shift, and change out drum as necessary! Page installed new valve in DC line.

#1 RC / D-1702

Waiting on feed. After discussing with Bodmann now using mill for oversize. Set aside all bags so that John can take a look.

Exhaust to Trimer

#2 MED line / Styrene Trial:

Down until week of May 11th. DL Page still working on modifications. Mixer VFD was disconnected in order to get the mixer running.

#2 RC/ Cleaning Styrene Trial next:

Calciner cleanup has begun. Need ready by next week.

Currently exhausting to F1.

#3 MED line / AI 5635:

Took more water out per Bodmann. Continue batches, add wet mix to batches (use the 5637 and 5635 wet mix).

Dust collection lines have been unplugged and are now working.

Extruder camera was installed and should be ready to use.

#3 RC / AI-5635

Continue to feed.

Exhaust to CTO

#4 RC / Ni 2458 2nd Dip:

Bringing down to reverse.

Exhaust to Trimer

#5 RC / Catoxid:

Feed rate is between 550-600. Must keep an eye on drums and change out sooner!

Please take SA for this product, Gemini machines are now working. Someone turned off the Helium supply again....

Exhaust to DC

#6 RC & Dryer / D 0761 ZSH done

Bringing equipment down, done feeding.

Elevator is not working in Bldg 27.

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank is empty.

New Pfaudler /Clean for D 1135:

Discharge valve has been repaired.

Pfaudler will need to be acid washed this weekend.

7 Tank Ni-2458 Solution:

Cleaning.

Old Pfaudler / D 0761 ZSH batches now done

Done...will clean up pfaudler after instructions provided.

National Dryer: Ni 2458 - second dip completed

Needs to be vacuumed.

PK Blender /AI 3915 Pill mix:

Will need to make as many batches of Pill Mix before Monday as possible. Bring batches made on midnight shift over to building 27 to be raised through the overhead door First thing Sunday morning.

Abbe Blender / 5206 Done

Hold

Tower 3 / Cu 0860:

Running, should come down late afternoon Sat. (if totes available)

Tower 6 / Cu 0860:

Running should come down end of day shift Sat. (if totes available)

North Screener / Cu-0860:

Continue.

South Screener / E 406:

Continue...when E 406 done change screener over to Cu 0860

#2662 (west) Pill Machine / AI-3915:

Continue

#2664 (east) Pill Machine / AI 3915:

Down. Cleaning out.

TK #2 / BE 0101

Finished with batches, Kiln is done

TK #4 / X 540 next:

Began feeding Thursday morning per Jack Pettry's instructions. Use lot 78 first. NOTE: OCS advised that the main board for the new scale head is bad and a replacement will be ordered. They should get it Monday and will be back to install it on Monday. Until then, please use TK #2 scale and check weigh/correct each drum.

Rotolock for DC has been replaced. Hopefully it will not kick out anymore. WOW for rollers for DC drum. #8 burner repaired by Dave V.

Harrop Kiln / AI 3920:

Continue...We are at 45min car and will be able to run 1 operator/shift.

Continue to monitor SA...

Help Screener operators with screening task when waiting for cars.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081 next:

Continue running strikes and the belt.

Elevator is not running.

Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Priorities:

Priorities 1 through 9 are basically all the same priority, should be considered urgent and will require call outs for maintenance issues and/or processing issues.

- 1) Harrop Kiln
- 2) #5 RC
- 3) South PK
- 4) #3 MED#3RC
- 5) Horne Tableting
- 6) #4 Tunnel Kiln
- 7) HC-11 precip/dry
- 8) #4 RC
- 9) #1 MED/#1RC
- 10) Reduction Screening
- 11) Reduction Towers
- 12) National Dryer clean up
- 13) Pfaudler(s) clean up
- 14) HC-11 Dryer/Calciner clean up